STEP 3: SHINE REFERENCE FORM

GOAL: Maintain a clean and safe work environment

Work Area Date Initials

Shine Checklist

Photograph workplace prior to Shine implementation

Develop a uniform inspection method to track progress

Explain Shine to workers as a group and establish goals

Seek worker input on criteria used to evaluate work areas

Begin by cleaning and eliminating small imperfections

Review work area with personnel to establish complete Shine duty list

Seek Shine list input and approval from managers

Develop a cleaning duty inspection checklist

Stock appropriate cleaning supplies for work area

Assign cleaning and self-monitoring responsibilities

Rotate Shine duties between all work area personnel

Post calendar of Shine dates and times in work area

Assign 5S team leaders to monitor first Shine period

Be available to answer questions and resolve cleaning issues

Focus on implementing more general Shine duties first

Expand Shine cleaning duties over time

Consider incorporating small repairs and painting into Shine duties

During inspections, seek input from workers

Act on worker suggestions once manager-approved

Record duty task times and photograph workplace



Regular Work Duty Task Times

Name	Duty	Time (Min:Sec)

